# **ISPO FRANCE**

# **ISPOHYBRID 65**

Technical Data Sheet Rev : 09/2020

# **Product Description**

**ISPOHYBRID 65** is super tough, stainless, elastic and versatile construction and installation adhesive, with extremely high initial adhesion, for heavy-duty, instant and permanent adhesion, that is based on MS- Polymer® technology and moisture-cures into a durable rubber that retains its elasticity.

- Universal joint sealant and material adhesive in the construction, industrial, marine and automotive sectors.
- Versatile sealant for connections between building components in floor, roof, façade and interior and exterior wall structures.
- Multifunctional installation and construction adhesive, suitable for almost all building materials.
- Fungicidal joint sealant in sanitary spaces and other spaces with plumbing fixtures, as well as cold storage units.
- Seal, adhere and install natural stone, marble, granite, hard stone, concrete and other porous stone types and/or materials, such as untreated wood types.
- Highly UV-resistant glazing compound for top and bead seals for glass panes.
- Structural bonding in vibrating structures.
- Seal, adhere and install metal parts in the construction of roofs, façades, bodywork, containers and air ducts.
- Adhesion of post-and-lintel slabs and EPDM films in the construction of roofs, façades and ponds.
- Excellently suited for adhesion and installation of mirrors and façade and decorative panels.
- Perfect for use as a paintable sealant and filler for joints, seams, cracks, holes and fissures.
- Repair adhesive or sealant for renovation, mainten

# Properties

Durable, retains elasticity, maximum move-

ment capacity of 25%.

- Excellent adhesion without primer on practi-
- cally all surfaces, even moist ones.

Seal, adhere and install practically anything with a single product, both indoors and out.
Superb working properties, professional A quality.

• High mechanical resistance and ultimate strength, fast-strengthening and fast-curing.

- Good resistance to discolouration, UV, weather, water, moisture, fungus and ageing.
- Odourless, bubble-free and non-shrink fastcuring CE-certified MS-Polymer® system.
   Free of plasticisers, phthalates, isocyanate,

solvents and silicone.

• Very low emission: certified EMICODE EC1 PLUS and VOC emission class A+.

Compatible in direct contact with the silver

coating on mirrors and PVB-laminated glass.No edge contamination, staining or bleeding on porous materials, such as concrete, natural

stone and untreated wood.

- Sandable and grindable once fully cured; paintable immediately after skin formation.
- Non-corrosive to metals.

• Absorbs acoustic and mechanical vibrations well.

• Usable wet-on-wet, repair with the same material.

#### Packaging

In 600ml sausage, In 290 ml cartridge

#### Colors

White, Black, Grey

#### Shelf Life

Store the product in a cool and dry place. The shelf life is 15 months at temperatures between  $+5^{\circ}$ C and  $+25^{\circ}$ C.

#### Paintability

**ISPOHYBRID 60** is excellently paintable with emulsion paints. However, we recommend to try on a small piece before.

## **Application Details**

The application surface must be solid, clean, dry, and free of dust, oil, and grease. Apply a primer if necessary. If necessary, rub down metal surfaces before usage. Allow the substrate to dry after degreasing.

It is recommended to clean concrete with a metal brush.

#### Usage

- Can be applied by a manual or pneumatic gun.
- After application, it is needed to smooth the joint with soapy water.
- It is suggested to use cartridge or sausage in 24 hours after opening.
- Do not apply at a temperature under 5 °C.
- In cold weather, store the packages at about 20 °C before use.
- Opened cartridges should be used the same day.

## Cleaning

Tools can be cleaned with alcohol or acetone before the sealant has completely cured. After curing, abrasion is necessary.

# **Technical Information**

Chemical Base	MS- Polymer®
Application temperature	+5°C to +40°C
Specific gravity (DIN 53479)	1,53 ± 0,03 g/cm <sup>3</sup>
Tack Free Time (25°C, 50% H.R)	10 min
Cure Rate (25°C, 50% H.R)	2-3 mm/24 hours
Elongation at Break (DIN 53504)	300 %
Hardness Shore A (DIN 53504)	60±5
Tensile Strength (DIN 53504)	2.2 MPa
Modulus 100% (DIN 53504)	1.35 MPa
Temperature Resistance	-40 °C to +100 °C

Make sure you have read our MSDS carefully before using this product



ISPO France SARL 3 rue de Bitschhoffen 67350 LA WALCK France ∃ +33 (0) 390 55 61 61 ∃ +33 (0) 390 55 61 60 E-Mail: info@ispo-group.com