ISPO France

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Technical Data Sheet
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ISPOCAN SPRAY 16 Canister

DESCRIPTION

Ispocan Spray 16 is a premium high tack sprayable adhesive which does not contain any CFC's.
Ispocan Spray 16 bonds a wide variety of materials giving a rapid and strong bond formation and is economical in use.

Ispocan Spray 16 is suitable for bonding most materials used in the upholstery industry such as hessian, foams, fibrous materials, fabrics, insulation, polythene foam, etc. to themselves and wood, metal etc.
Ispocan Spray 16 is also suitable for sticking un-gummed labels, paper, cardboard etc. to a variety of packaging materials.

Do not use on flexible PVC or expanded polystyrene.

ADVANTAGES

- Uniform spray
- Fast easy application
- Fast drying
- Low odour
- Long Open Time
- Bonds a wide variety of substrates

INSTRUCTIONS

USE IN A WELL VENTILATED AREA

1. Surfaces should be clean, dry and free from grease, oil and dust. Excessive dust will impair performance.
2. Attach a suitable spray nozzle, such as a Unijet 6501, to the spray gun.
3. Connect the hose to the canister and the spray gun to the hose and tighten the connections.
4. Open the valve on the canister. The valve should remain open until the canister is used up. Use the locking nut on the gun after use. Turning off the valve will result in the adhesive drying in the hose and gun causing blockages.
5. Hold spray gun at 90^{o} to surface and spray adhesive from 6" – 8" away onto one or both surfaces
6. For one-way application let adhesive dry for 30 seconds until tacky, and then press into position.
7. For two-way application, spray both surfaces and allow to dry for 2 –5 minutes before bonding.
8. For temporary bonding, spray one surface and allow to dry for 2 – 5 minutes before bonding.
9. After spraying, remove the spray gun tip and rinse with Solvent Cleaner before it has cured..
10. Excess adhesive can be removed with a solvent cleaner or white spirit.

TECHNICAL DATA

Property	Ispocan Spray 16
Solvent	Dichloromethane
Propellant	Hydrocarbon
Solids Content (approx.)	35%
Spray Pattern	Web
Colour	Transparent
Coverage (17kg)	~160 m^2
Heat Resistance	70^oC
VOC	653g/l

STORAGE AND SHELF LIFE

Protect from extremes of temperature in a controlled environment between 15 and 35°C, and away from direct sunlight. **Do not stand on a cold concrete floor**. Low temperatures can result in irreparable separation of the adhesive.
Stored under the correct conditions, in original, unopened containers, the product will have a shelf life of 12 months.

DO NOT ALLOW THE PRODUCT TO FREEZE

GENERAL INFORMATION

The information contained in this technical date sheet is to the best of our knowledge correct, being bases on our knowledge and experience to date and cannot be used as a guarantee, due to the various different materials present on the market and the fact that the application conditions are not under our direct control and supervision. ISPO France, however, guarantees constant product quality. ISPO France has the right to modify or up-date this technical data sheet according to requirements. Customers are kindly requested to verify that they are in possession of the latest version.

ALWAYS CONSULT THE SAFETY DATE SHEETS BEFORE USING THE PRODUCT