# **ISPOHYBRID 57 HT**

Technical Data Sheet Rev: 09/2020

### **Product Description**

**ISPOHYBRID 57 HT** is super tough, stainless, elastic and versatile construction and installation adhesive, with extremely high initial adhesion, for heavy-duty, instant and permanent adhesion, that is based on hybrid technology and moisture-cures into a durable rubber that retains its elasticity.

- Particularly suitable for use as a super-strength installation and construction adhesive, for heavy-duty, instant and permanent adhesion or installation, for almost all surfaces and building materials, without using clamps, stamps or mounting tape.
- Powerful installation and construction adhesive, for instant and heavy-duty adhesive bonds.
- Structural adhesion in vibrating structures, such as in the construction of façades, transport equipment and other machinery and equipment.
- Adhere and install mirrors, natural and hard stone, marble, granite, concrete and other critical/porous materials.
- Installation and construction adhesive for sections, panels, skirting board, mouldings, insulation and panelling materials, slats, beams, stones, tiles and more.
- Adhere and install metal parts in the construction of roofs, façades, containers, air ducts, trailers, bodywork and ships.

#### **Properties**

- Extremely high initial adhesive strength of at least 400 kg/m², instant, strong and permanent bond.
- Durable, retains elasticity, maximum movement capacity of 20%.
- Versatile both indoors and out, super strong fast and user-friendly.
- Excellent adhesion without primer on practically all surfaces, even moist ones.
- Rapidly strengthens, cures and reaches ultimate strength.
- High ultimate strength and mechanical resistance, for heavy-duty adhesive connections.
- Superb paintability with synthetic and emulsion paint systems.
- Thixotropic, no sagging, ideal for overhead applications.
- Non-corrosive to metals.
- Compatible in direct contact with the silver coating on mirrors and PVB-laminated glass.
- Odourless, adhesive-free, bubble-free and non-shrink curing hybrid system.
- Good resistance to UV, weather, water, moisture and ageing.
- Free of isocyanate, solvents and silicone.
- Very low emission: certified EMICODE EC1 PLUS
- No staining or bleeding on porous/open/absorbent materials or surfaces, such as natural stone and concrete, and no edge contamination.
- Absorbs acoustic and mechanical vibrations
  well
- Optimal sandability and grindability once fully cured.

## Packaging

In 600ml sausage, In 290 ml cartridge

#### Colors

White, Black

#### Shelf Life

Store the product in a cool and dry place. The shelf life is 15 months at temperatures between +5°C and +25°C.

#### Paintability

**ISPOHYBRID 57 HT** is excellently paintable with emulsion paints. However, we recommend to try on a small piece before.

## **Application Details**

The application surface must be solid, clean, dry, and free of dust, oil, and grease. Apply a primer if necessary. If necessary, rub down metal surfaces before usage. Allow the substrate to dry after degreasing.

It is recommended to clean concrete with a metal brush.

#### Usage

- Can be applied by a manual or pneumatic gun.
- After application, it is needed to smooth the joint with soapy water.
- It is suggested to use cartridge or sausage in 24 hours after opening.
- Do not apply at a temperature under 5 °C.
- In cold weather, store the packages at about 20 °C before use.
- Opened cartridges should be used the same day.

## Cleaning

Tools can be cleaned with alcohol or acetone before the sealant has completely cured. After curing, abrasion is necessary.

## **Technical Information**

Chemical Base	Hybrid
Application temperature	+5°C to +40°C
Specific gravity (DIN 53479)	1,58 ± 0,03 g/cm <sup>3</sup>
Tack Free Time (25°C, 50% H.R)	10 min
Cure Rate (25°C, 50% H.R)	3 mm/24 hours
Elongation at Break (DIN 53504)	250%
Hardness Shore A (DIN 53504)	65±5
Tensile Strength (DIN 53504)	2.9 MPa
Modulus 100% (DIN 53504)	1.65 MPa
Temperature Resistance	-40 °C to +100 °C

